



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

**D5425-043**  
**Job Sheet 198591**



**Part No:** D5425-043

**Job Qty:** 1 pcs

**Part Name:** Float Skidtube Assembly



**Part Weight:** 0 lbs

**Status:** New

**Priority:** Medium

**Job Created:** 7/31/19

**Job Tracking No:**

**Created By:** Marie Lajeunesse

**Due Date:** 8/30/19

**Description:**

**Type:** Stock

**Note:** DWG D5425 REV.B IPP REV:A 17.11.02 NEW ISSUE DD VERF:JFS IPP REV:B 18.08.20 AS PER DWG  
REV.B DD VERF:DP

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation         | Qty      | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off |
|-------|-------------------|----------|------------|----------|-----------|---------|-----------------------|-----------|----------|
|       |                   |          |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier | Lead Time |          |
| 110   | Skidtubes - 1     | 1<br>pcs | 8/30/19    |          | 0.00      | 0.50    | Skidtubes - 1         |           |          |
|       |                   |          |            |          |           |         | Skidtubes - 2         |           |          |
|       |                   |          |            |          |           |         | Skidtubes - 3         |           |          |
|       |                   |          |            |          |           |         | Skidtubes - 4         |           |          |
|       |                   |          |            |          |           |         | Skidtubes - 5         |           | TF       |
|       |                   |          |            |          |           |         | Skidtubes - 6         |           |          |
|       |                   |          |            |          |           |         | Skidtubes - 7         |           |          |
| 120   | HAAS 4 Axis - B4B | 1<br>pcs | 8/30/19    |          | 1.00      | 22.77   | HAAS - 1 - B4B        |           |          |
|       |                   |          |            |          |           |         | HAAS - 2 - B4B        |           |          |
|       |                   |          |            |          |           |         | HAAS - 3 - B4B        |           |          |
|       |                   |          |            |          |           |         | HAAS - 4 - B4B        |           |          |
| 130   | QC 2              | 1<br>pcs | 8/30/19    |          | 0.00      | 0.00    | QC 2 - 1              |           |          |
|       |                   |          |            |          |           |         | QC 2 - 12             |           |          |
|       |                   |          |            |          |           |         | QC 2 - 14             |           |          |
|       |                   |          |            |          |           |         | QC 2 - 17             |           |          |
|       |                   |          |            |          |           |         | QC 2 - 19             |           |          |
|       |                   |          |            |          |           |         | QC 2 - 2              |           |          |
|       |                   |          |            |          |           |         | QC 2 - 20             |           |          |
|       |                   |          |            |          |           |         | QC 2 - 22             |           |          |
|       |                   |          |            |          |           |         | QC 2 - 23             |           |          |
|       |                   |          |            |          |           |         | QC 2 - 25             |           |          |
|       |                   |          |            |          |           |         | QC 2 - 32             |           |          |
|       |                   |          |            |          |           |         | QC 2 - 33             |           |          |
|       |                   |          |            |          |           |         | QC 2 - 35             |           |          |
|       |                   |          |            |          |           |         | QC 2 - 39             |           |          |
|       |                   |          |            |          |           |         | QC 2 - 4              |           |          |
|       |                   |          |            |          |           |         | QC 2 - 40             |           |          |
|       |                   |          |            |          |           |         | QC 2 - 44             |           |          |
|       |                   |          |            |          |           |         | QC 2 - 45             |           |          |
|       |                   |          |            |          |           |         | QC 2 - 48             |           |          |



**Container No:** S209403



**Part:** D5425 - 043

**Job No:** 198591

**Serial No/Batch:** S209403

**Revision:** B

**Inspector:**

**Exp Date:**

**Instructions:** Various STC's

Dart Aerospace Ltd.  
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Date: 08/27/19

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|                                   |     |         |           |                           |               |
|-----------------------------------|-----|---------|-----------|---------------------------|---------------|
|                                   |     |         |           | QC 2 - 49                 |               |
|                                   |     |         |           | QC 2 - 50                 |               |
|                                   |     |         |           | QC 2 - 51                 |               |
|                                   |     |         |           | QC 2 - 52                 |               |
|                                   |     |         |           | QC 2 - 57                 |               |
|                                   |     |         |           | QC 2 - 62                 |               |
|                                   |     |         |           | QC 2 - 63                 |               |
|                                   |     |         |           | QC 2 - 8                  |               |
|                                   |     |         |           | QC 2 - 66                 |               |
|                                   |     |         |           | QC 2 - 64                 | mm. 209/10/28 |
|                                   |     |         |           | QC 2 - 65                 |               |
|                                   |     |         |           | QC 2 - 5                  |               |
|                                   |     |         |           | QC 2 - 71                 |               |
|                                   |     |         |           | QC 2 - 73                 |               |
|                                   |     |         |           | QC 2 - 69                 |               |
| 140 QC 8                          | 1   | 8/30/19 | 0.00 0.00 | QC 8 - 12                 |               |
|                                   | pcs |         |           | QC 8 - 14                 | mm. 19/10/28  |
|                                   |     |         |           | QC 8 - 17                 |               |
|                                   |     |         |           | QC 8 - 20                 |               |
|                                   |     |         |           | QC 8 - 25                 |               |
|                                   |     |         |           | QC 8 - 3                  |               |
|                                   |     |         |           | QC 8 - 32                 |               |
|                                   |     |         |           | QC 8 - 33                 |               |
|                                   |     |         |           | QC 8 - 35                 |               |
|                                   |     |         |           | QC 8 - 39                 |               |
|                                   |     |         |           | QC 8 - 4                  |               |
|                                   |     |         |           | QC 8 - 44                 |               |
|                                   |     |         |           | QC 8 - 45                 |               |
|                                   |     |         |           | QC 8 - 49                 |               |
|                                   |     |         |           | QC 8 - 58                 |               |
|                                   |     |         |           | QC 8 - 8                  |               |
|                                   |     |         |           | QC 8 - 9                  |               |
|                                   |     |         |           | QC 8 - 68                 |               |
|                                   |     |         |           | QC 8 - 67                 |               |
|                                   |     |         |           | QC 8 - 1 (A)              |               |
|                                   |     |         |           | QC 8 - 47                 |               |
|                                   |     |         |           | QC 8 - 40                 |               |
|                                   |     |         |           | QC 8 - 52                 |               |
|                                   |     |         |           | QC 8 - 23                 |               |
|                                   |     |         |           | QC 8 - 57                 |               |
| 150 Handfinish - 1-1 Chemical-B4B | 1   | 8/30/19 | 0.00 0.25 | Handfinish - 1 - 1 - B4B  |               |
|                                   | pcs |         |           | Handfinish - 1 - 2 - B4B  |               |
|                                   |     |         |           | Handfinish - 1 - 3 - B4B  | OCT 30 2019   |
|                                   |     |         |           | Handfinish - 1 - 4 - B4B  |               |
|                                   |     |         |           | Handfinish - 1 - 5 - B4B  |               |
|                                   |     |         |           | Handfinish - 1 - 6 - B4B  |               |
|                                   |     |         |           | Handfinish - 1 - 7 - B4B  |               |
|                                   |     |         |           | Handfinish - 1 - 8 - B4B  |               |
|                                   |     |         |           | Handfinish - 1 - 9 - B4B  |               |
|                                   |     |         |           | Handfinish - 1 - 10 - B4B |               |
|                                   |     |         |           | Handfinish - 1 - 11 -     |               |

7/31/2019

## [Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

|                                |       |         |           |                           |  |                   |
|--------------------------------|-------|---------|-----------|---------------------------|--|-------------------|
|                                |       |         |           | B4B                       |  |                   |
|                                |       |         |           | Handfinish - 1 - 12 - B4B |  |                   |
|                                |       |         |           | Handfinish - 1 - 13 - B4B |  |                   |
|                                |       |         |           | Handfinish - 1 - 14 - B4B |  |                   |
|                                |       |         |           | Handfinish - 1 - 15 - B4B |  |                   |
|                                |       |         |           | Handfinish - 1 - 16 - B4B |  |                   |
|                                |       |         |           | Handfinish - 1 - 17 - B4B |  |                   |
|                                |       |         |           | Handfinish - 1 - 18 - B4B |  |                   |
|                                |       |         |           | Handfinish - 1 - 19 - B4B |  |                   |
|                                |       |         |           | Handfinish - 1 - 20 - B4B |  |                   |
|                                |       |         |           | Handfinish - 1 - 21 - B4B |  |                   |
|                                |       |         |           | Handfinish - 1 - 22 - B4B |  |                   |
| 160 QC 7                       | 1 pcs | 8/30/19 | 0.00 0.00 | QC 7 - 10                 |  |                   |
|                                |       |         |           | QC 7 - 13                 |  |                   |
|                                |       |         |           | QC 7 - 14                 |  |                   |
|                                |       |         |           | QC 7 - 15                 |  |                   |
|                                |       |         |           | QC 7 - 17                 |  |                   |
|                                |       |         |           | QC 7 - 18                 |  |                   |
|                                |       |         |           | QC 7 - 19                 |  |                   |
|                                |       |         |           | QC 7 - 2                  |  |                   |
|                                |       |         |           | QC 7 - 28                 |  |                   |
|                                |       |         |           | QC 7 - 3                  |  |                   |
|                                |       |         |           | QC 7 - 30                 |  |                   |
|                                |       |         |           | QC 7 - 34                 |  |                   |
|                                |       |         |           | QC 7 - 36                 |  |                   |
|                                |       |         |           | QC 7 - 37                 |  |                   |
|                                |       |         |           | QC 7 - 41                 |  |                   |
|                                |       |         |           | QC 7 - 47                 |  |                   |
|                                |       |         |           | QC 7 - 48                 |  |                   |
|                                |       |         |           | QC 7 - 51                 |  |                   |
|                                |       |         |           | QC 7 - 58                 |  |                   |
|                                |       |         |           | QC 7 - 59                 |  |                   |
|                                |       |         |           | QC 7 - 60                 |  |                   |
|                                |       |         |           | QC 7 - 9                  |  |                   |
|                                |       |         |           | QC 7 - 68                 |  |                   |
|                                |       |         |           | QC 7 - 50                 |  |                   |
|                                |       |         |           | QC 7 - 67                 |  |                   |
|                                |       |         |           | QC 7 - 40                 |  | DAS<br>76<br>9-89 |
|                                |       |         |           | QC 7 - 24                 |  |                   |
|                                |       |         |           | QC 7 - 43                 |  |                   |
|                                |       |         |           | QC 7 - 61                 |  |                   |
|                                |       |         |           | QC 7 - 81                 |  |                   |
| 170 Skidtubes - Bend - 2 - B4B | 1 pcs | 8/30/19 | 0.50 1.00 | Skidtubes - Bend - B4B    |  | TV 19-11-04       |
| 180 QC 5                       | 1 pcs | 8/30/19 | 0.00 0.00 | QC 5 - 10                 |  |                   |
|                                |       |         |           | QC 5 - 12                 |  |                   |
|                                |       |         |           | QC 5 - 17                 |  |                   |
|                                |       |         |           | QC 5 - 18                 |  | BF                |
|                                |       |         |           | QC 5 - 19                 |  |                   |
|                                |       |         |           | QC 5 - 22                 |  |                   |

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|                                        |          |         |      |      |  |                              |                |
|----------------------------------------|----------|---------|------|------|--|------------------------------|----------------|
|                                        |          |         |      |      |  | QC 5 - 24                    |                |
|                                        |          |         |      |      |  | QC 5 - 3                     |                |
|                                        |          |         |      |      |  | QC 5 - 43                    |                |
|                                        |          |         |      |      |  | QC 5 - 49                    |                |
|                                        |          |         |      |      |  | QC 5 - 51                    |                |
|                                        |          |         |      |      |  | QC 5 - 58                    |                |
|                                        |          |         |      |      |  | QC 5 - 68                    |                |
|                                        |          |         |      |      |  | QC 5 - 9                     |                |
|                                        |          |         |      |      |  | QC 5 - 50                    |                |
|                                        |          |         |      |      |  | QC 5 - 30                    |                |
|                                        |          |         |      |      |  | QC 5 - 40                    |                |
|                                        |          |         |      |      |  | QC 5 - 61                    |                |
|                                        |          |         |      |      |  | QC 5 - 81                    |                |
| 190 Skidtubes - 2 - B4B                | 1<br>pcs | 8/30/19 | 0.00 | 1.25 |  | Skidtubes - 1 - B4B          |                |
|                                        |          |         |      |      |  | Skidtubes - 2 - B4B          |                |
|                                        |          |         |      |      |  | Skidtubes - 3 - B4B          | M66            |
|                                        |          |         |      |      |  | Skidtubes - 4 - B4B          |                |
|                                        |          |         |      |      |  | Skidtubes - 5 - B4B          |                |
|                                        |          |         |      |      |  | Skidtubes - 6 - B4B          |                |
|                                        |          |         |      |      |  | Skidtubes - 7 - B4B          |                |
| 200 QC 5                               | 1<br>pcs | 8/30/19 | 0.00 | 0.00 |  | QC 5 - 10                    |                |
|                                        |          |         |      |      |  | QC 5 - 12                    |                |
|                                        |          |         |      |      |  | QC 5 - 17                    |                |
|                                        |          |         |      |      |  | QC 5 - 18                    |                |
|                                        |          |         |      |      |  | QC 5 - 19                    |                |
|                                        |          |         |      |      |  | QC 5 - 22                    |                |
|                                        |          |         |      |      |  | QC 5 - 24                    |                |
|                                        |          |         |      |      |  | QC 5 - 3                     |                |
|                                        |          |         |      |      |  | QC 5 - 43                    |                |
|                                        |          |         |      |      |  | QC 5 - 49                    |                |
|                                        |          |         |      |      |  | QC 5 - 51                    |                |
|                                        |          |         |      |      |  | QC 5 - 58                    |                |
|                                        |          |         |      |      |  | QC 5 - 68                    | NOV 05 2019 68 |
|                                        |          |         |      |      |  | QC 5 - 9                     | 9-89           |
|                                        |          |         |      |      |  | QC 5 - 50                    |                |
|                                        |          |         |      |      |  | QC 5 - 30                    |                |
|                                        |          |         |      |      |  | QC 5 - 40                    |                |
|                                        |          |         |      |      |  | QC 5 - 61                    |                |
|                                        |          |         |      |      |  | QC 5 - 81                    |                |
| 210 Handfinish - 6-1- Touch Up-<br>B4B | 1<br>pcs | 8/30/19 | 0.00 | 0.25 |  | Handfinish - 6 - 1 -<br>B4B  |                |
|                                        |          |         |      |      |  | Handfinish - 6 - 2 -<br>B4B  |                |
|                                        |          |         |      |      |  | Handfinish - 6 - 3 -<br>B4B  | NOV 05 2019    |
|                                        |          |         |      |      |  | Handfinish - 6 - 4 -<br>B4B  |                |
|                                        |          |         |      |      |  | Handfinish - 6 - 5 -<br>B4B  |                |
|                                        |          |         |      |      |  | Handfinish - 6 - 6 -<br>B4B  |                |
|                                        |          |         |      |      |  | Handfinish - 6 - 7 -<br>B4B  |                |
|                                        |          |         |      |      |  | Handfinish - 6 - 8 -<br>B4B  |                |
|                                        |          |         |      |      |  | Handfinish - 6 - 9 -<br>B4B  |                |
|                                        |          |         |      |      |  | Handfinish - 6 - 10 -<br>B4B |                |
|                                        |          |         |      |      |  | Handfinish - 6 - 11 -<br>B4B |                |

|                         |       |         |      |      |  |                           |  |
|-------------------------|-------|---------|------|------|--|---------------------------|--|
|                         |       |         |      |      |  | Handfinish - 6 - 12 - B4B |  |
|                         |       |         |      |      |  | Handfinish - 6 - 13 - B4B |  |
|                         |       |         |      |      |  | Handfinish - 6 - 14 - B4B |  |
|                         |       |         |      |      |  | Handfinish - 6 - 15 - B4B |  |
|                         |       |         |      |      |  | Handfinish - 6 - 16 - B4B |  |
|                         |       |         |      |      |  | Handfinish - 6 - 17 - B4B |  |
|                         |       |         |      |      |  | Handfinish - 6 - 18 - B4B |  |
|                         |       |         |      |      |  | Handfinish - 6 - 19 - B4B |  |
|                         |       |         |      |      |  | Handfinish - 6 - 20 - B4B |  |
|                         |       |         |      |      |  | Handfinish - 6 - 21 - B4B |  |
|                         |       |         |      |      |  | Handfinish - 6 - 22 - B4B |  |
| 220 QC 7                | 1 pcs | 8/30/19 | 0.00 | 0.00 |  | QC 7 - 10                 |  |
|                         |       |         |      |      |  | QC 7 - 13                 |  |
|                         |       |         |      |      |  | QC 7 - 14                 |  |
|                         |       |         |      |      |  | QC 7 - 15                 |  |
|                         |       |         |      |      |  | QC 7 - 17                 |  |
|                         |       |         |      |      |  | QC 7 - 18                 |  |
|                         |       |         |      |      |  | QC 7 - 19                 |  |
|                         |       |         |      |      |  | QC 7 - 2                  |  |
|                         |       |         |      |      |  | QC 7 - 28                 |  |
|                         |       |         |      |      |  | QC 7 - 3                  |  |
|                         |       |         |      |      |  | QC 7 - 30                 |  |
|                         |       |         |      |      |  | QC 7 - 34                 |  |
|                         |       |         |      |      |  | QC 7 - 36                 |  |
|                         |       |         |      |      |  | QC 7 - 37                 |  |
|                         |       |         |      |      |  | QC 7 - 41                 |  |
|                         |       |         |      |      |  | QC 7 - 47                 |  |
|                         |       |         |      |      |  | QC 7 - 48                 |  |
|                         |       |         |      |      |  | QC 7 - 51                 |  |
|                         |       |         |      |      |  | QC 7 - 58                 |  |
|                         |       |         |      |      |  | QC 7 - 59                 |  |
|                         |       |         |      |      |  | QC 7 - 60                 |  |
|                         |       |         |      |      |  | QC 7 - 9                  |  |
|                         |       |         |      |      |  | QC 7 - 68                 |  |
|                         |       |         |      |      |  | QC 7 - 50                 |  |
|                         |       |         |      |      |  | QC 7 - 67                 |  |
|                         |       |         |      |      |  | QC 7 - 40                 |  |
|                         |       |         |      |      |  | QC 7 - 24                 |  |
|                         |       |         |      |      |  | QC 7 - 43                 |  |
|                         |       |         |      |      |  | QC 7 - 61                 |  |
|                         |       |         |      |      |  | QC 7 - 81                 |  |
| 230 Skidtubes - 3 - B4B | 1 pcs | 8/30/19 | 0.00 | 2.00 |  | Skidtubes - 1 - B4B       |  |
|                         |       |         |      |      |  | Skidtubes - 2 - B4B       |  |
|                         |       |         |      |      |  | Skidtubes - 3 - B4B       |  |
|                         |       |         |      |      |  | Skidtubes - 4 - B4B       |  |
|                         |       |         |      |      |  | Skidtubes - 5 - B4B       |  |
|                         |       |         |      |      |  | Skidtubes - 6 - B4B       |  |
|                         |       |         |      |      |  | Skidtubes - 7 - B4B       |  |
| 240 QC 5                | 1 pcs | 8/30/19 | 0.00 | 0.00 |  | QC 5 - 10                 |  |
|                         |       |         |      |      |  | QC 5 - 12                 |  |

|     |                                    |          |         |      |      |                              |             |
|-----|------------------------------------|----------|---------|------|------|------------------------------|-------------|
|     |                                    |          |         |      |      | QC 5 - 17                    |             |
|     |                                    |          |         |      |      | QC 5 - 18                    |             |
|     |                                    |          |         |      |      | QC 5 - 19                    |             |
|     |                                    |          |         |      |      | QC 5 - 22                    |             |
|     |                                    |          |         |      |      | QC 5 - 24                    |             |
|     |                                    |          |         |      |      | QC 5 - 3                     |             |
|     |                                    |          |         |      |      | QC 5 - 43                    |             |
|     |                                    |          |         |      |      | QC 5 - 49                    |             |
|     |                                    |          |         |      |      | QC 5 - 51                    |             |
|     |                                    |          |         |      |      | QC 5 - 58                    |             |
|     |                                    |          |         |      |      | QC 5 - 68                    | NOV 07 2019 |
|     |                                    |          |         |      |      | QC 5 - 9                     | DAS 68 9-89 |
|     |                                    |          |         |      |      | QC 5 - 50                    |             |
|     |                                    |          |         |      |      | QC 5 - 30                    |             |
|     |                                    |          |         |      |      | QC 5 - 40                    |             |
|     |                                    |          |         |      |      | QC 5 - 61                    |             |
|     |                                    |          |         |      |      | QC 5 - 81                    |             |
| 250 | Handfinish - 6-2- Touch Up-<br>B4B | 1<br>pcs | 8/30/19 | 0.00 | 0.25 | Handfinish - 6 - 1 -<br>B4B  |             |
|     |                                    |          |         |      |      | Handfinish - 6 - 2 -<br>B4B  |             |
|     |                                    |          |         |      |      | Handfinish - 6 - 3 -<br>B4B  | NOV 08 2019 |
|     |                                    |          |         |      |      | Handfinish - 6 - 4 -<br>B4B  |             |
|     |                                    |          |         |      |      | Handfinish - 6 - 5 -<br>B4B  |             |
|     |                                    |          |         |      |      | Handfinish - 6 - 6 -<br>B4B  |             |
|     |                                    |          |         |      |      | Handfinish - 6 - 7 -<br>B4B  |             |
|     |                                    |          |         |      |      | Handfinish - 6 - 8 -<br>B4B  |             |
|     |                                    |          |         |      |      | Handfinish - 6 - 9 -<br>B4B  |             |
|     |                                    |          |         |      |      | Handfinish - 6 - 10 -<br>B4B |             |
|     |                                    |          |         |      |      | Handfinish - 6 - 11 -<br>B4B |             |
|     |                                    |          |         |      |      | Handfinish - 6 - 12 -<br>B4B |             |
|     |                                    |          |         |      |      | Handfinish - 6 - 13 -<br>B4B |             |
|     |                                    |          |         |      |      | Handfinish - 6 - 14 -<br>B4B |             |
|     |                                    |          |         |      |      | Handfinish - 6 - 15 -<br>B4B |             |
|     |                                    |          |         |      |      | Handfinish - 6 - 16 -<br>B4B |             |
|     |                                    |          |         |      |      | Handfinish - 6 - 17 -<br>B4B |             |
|     |                                    |          |         |      |      | Handfinish - 6 - 18 -<br>B4B |             |
|     |                                    |          |         |      |      | Handfinish - 6 - 19 -<br>B4B |             |
|     |                                    |          |         |      |      | Handfinish - 6 - 20 -<br>B4B |             |
|     |                                    |          |         |      |      | Handfinish - 6 - 21 -<br>B4B |             |
|     |                                    |          |         |      |      | Handfinish - 6 - 22 -<br>B4B |             |
| 260 | QC 7                               | 1<br>pcs | 8/30/19 | 0.00 | 0.00 | QC 7 - 10                    |             |
|     |                                    |          |         |      |      | QC 7 - 13                    |             |

|     |                               |          |         |      |      |                           |             |
|-----|-------------------------------|----------|---------|------|------|---------------------------|-------------|
|     |                               |          |         |      |      | QC 7 - 14                 |             |
|     |                               |          |         |      |      | QC 7 - 15                 |             |
|     |                               |          |         |      |      | QC 7 - 17                 |             |
|     |                               |          |         |      |      | QC 7 - 18                 |             |
|     |                               |          |         |      |      | QC 7 - 19                 |             |
|     |                               |          |         |      |      | QC 7 - 2                  |             |
|     |                               |          |         |      |      | QC 7 - 28                 | DAS         |
|     |                               |          |         |      |      | QC 7 - 3                  | 81          |
|     |                               |          |         |      |      | QC 7 - 30                 | 9-89        |
|     |                               |          |         |      |      | QC 7 - 34                 |             |
|     |                               |          |         |      |      | QC 7 - 36                 |             |
|     |                               |          |         |      |      | QC 7 - 37                 |             |
|     |                               |          |         |      |      | QC 7 - 41                 |             |
|     |                               |          |         |      |      | QC 7 - 47                 |             |
|     |                               |          |         |      |      | QC 7 - 48                 |             |
|     |                               |          |         |      |      | QC 7 - 51                 |             |
|     |                               |          |         |      |      | QC 7 - 58                 |             |
|     |                               |          |         |      |      | QC 7 - 59                 |             |
|     |                               |          |         |      |      | QC 7 - 60                 |             |
|     |                               |          |         |      |      | QC 7 - 9                  |             |
|     |                               |          |         |      |      | QC 7 - 68                 |             |
|     |                               |          |         |      |      | QC 7 - 50                 |             |
|     |                               |          |         |      |      | QC 7 - 67                 |             |
|     |                               |          |         |      |      | QC 7 - 40                 |             |
|     |                               |          |         |      |      | QC 7 - 24                 |             |
|     |                               |          |         |      |      | QC 7 - 43                 |             |
|     |                               |          |         |      |      | QC 7 - 61                 |             |
|     |                               |          |         |      |      | QC 7 - 81                 |             |
| 270 | Spray Paint - 2 - B4B         | 1<br>pcs | 8/30/19 | 0.00 | 1.00 | Spray Paint - 1 - B4B     |             |
|     |                               |          |         |      |      | Spray Paint - 2 - B4B     | RD 19-11-9  |
|     |                               |          |         |      |      | Spray Paint - 3 - B4B     |             |
|     |                               |          |         |      |      | Spray Paint - 4 - B4B     |             |
| 280 | QC 14                         | 1<br>pcs | 8/30/19 | 0.00 | 0.00 | QC 14 - 15                |             |
|     |                               |          |         |      |      | QC 14 - 2                 |             |
|     |                               |          |         |      |      | QC 14 - 34                |             |
|     |                               |          |         |      |      | QC 14 - 41                |             |
|     |                               |          |         |      |      | QC 14 - 51                |             |
|     |                               |          |         |      |      | QC 14 - 58                |             |
|     |                               |          |         |      |      | QC 14 - 59                | BE 19-11-11 |
|     |                               |          |         |      |      | QC 14 - 9                 |             |
|     |                               |          |         |      |      | QC 14 - 68                |             |
|     |                               |          |         |      |      | QC 14 - 40                |             |
|     |                               |          |         |      |      | QC 14 - 19                |             |
|     |                               |          |         |      |      | QC 14 - 43                |             |
|     |                               |          |         |      |      | QC 14 - 24                |             |
|     |                               |          |         |      |      | QC 14 - 61                |             |
|     |                               |          |         |      |      | QC 14 - 81                |             |
| 290 | Handfinish - 4-1-Assembly-B4B | 1<br>pcs | 8/30/19 | 0.00 | 0.25 | Handfinish - 4 - 1 - B4B  |             |
|     |                               |          |         |      |      | Handfinish - 4 - 10 - B4B | BE 19-11-11 |
|     |                               |          |         |      |      | Handfinish - 4 - 11 - B4B |             |
|     |                               |          |         |      |      | Handfinish - 4 - 12 - B4B |             |
|     |                               |          |         |      |      | Handfinish - 4 - 13 - B4B |             |
|     |                               |          |         |      |      | Handfinish - 4 - 14 - B4B |             |
|     |                               |          |         |      |      | Handfinish - 4 - 15 -     |             |

|                                 |   |         |      |      |     |                          |  |
|---------------------------------|---|---------|------|------|-----|--------------------------|--|
|                                 |   |         |      |      |     | B4B                      |  |
|                                 |   |         |      |      |     | Handfinish - 4 - 2 - B4B |  |
|                                 |   |         |      |      |     | Handfinish - 4 - 3 - B4B |  |
|                                 |   |         |      |      |     | Handfinish - 4 - 4 - B4B |  |
|                                 |   |         |      |      |     | Handfinish - 4 - 5 - B4B |  |
|                                 |   |         |      |      |     | Handfinish - 4 - 6 - B4B |  |
|                                 |   |         |      |      |     | Handfinish - 4 - 7 - B4B |  |
|                                 |   |         |      |      |     | Handfinish - 4 - 8 - B4B |  |
|                                 |   |         |      |      |     | Handfinish - 4 - 9 - B4B |  |
|                                 |   |         |      |      |     |                          |  |
| 300 QC 5                        | 1 | 8/30/19 | 0.00 | 0.00 | pcs | QC 5 - 10                |  |
|                                 |   |         |      |      |     | QC 5 - 12                |  |
|                                 |   |         |      |      |     | QC 5 - 17                |  |
|                                 |   |         |      |      |     | QC 5 - 18                |  |
|                                 |   |         |      |      |     | QC 5 - 19                |  |
|                                 |   |         |      |      |     | QC 5 - 22                |  |
|                                 |   |         |      |      |     | QC 5 - 24                |  |
|                                 |   |         |      |      |     | QC 5 - 3                 |  |
|                                 |   |         |      |      |     | QC 5 - 43                |  |
|                                 |   |         |      |      |     | QC 5 - 49                |  |
|                                 |   |         |      |      |     | QC 5 - 51                |  |
|                                 |   |         |      |      |     | QC 5 - 58                |  |
|                                 |   |         |      |      |     | QC 5 - 68                |  |
|                                 |   |         |      |      |     | QC 5 - 9                 |  |
|                                 |   |         |      |      |     | QC 5 - 50                |  |
|                                 |   |         |      |      |     | QC 5 - 30                |  |
|                                 |   |         |      |      |     | QC 5 - 40                |  |
|                                 |   |         |      |      |     | QC 5 - 61                |  |
|                                 |   |         |      |      |     | QC 5 - 81                |  |
|                                 |   |         |      |      |     |                          |  |
| 310 Packaging 3-1 - Stock - B4B | 1 | 8/30/19 | 0.00 | 0.00 | pcs | Packaging 3 - 1 - B4B    |  |
|                                 |   |         |      |      |     | Packaging 3 - 2 - B4B    |  |
|                                 |   |         |      |      |     | Packaging 3 - 3 - B4B    |  |
|                                 |   |         |      |      |     | Packaging 3 - 4 - B4B    |  |
|                                 |   |         |      |      |     | Packaging 3 - 5 - B4B    |  |
|                                 |   |         |      |      |     | Packaging 3 - 6 - B4B    |  |
|                                 |   |         |      |      |     | Packaging 3 - 7 - B4B    |  |
|                                 |   |         |      |      |     | Packaging 3 - 8 - B4B    |  |
|                                 |   |         |      |      |     | Packaging 3 - 9 - B4B    |  |
|                                 |   |         |      |      |     | Packaging 3 - 10 - B4B   |  |
|                                 |   |         |      |      |     | Packaging 3 - 11 - B4B   |  |
|                                 |   |         |      |      |     | Packaging 3 - 12 - B4B   |  |
|                                 |   |         |      |      |     | Packaging 3 - 13 - B4B   |  |
|                                 |   |         |      |      |     | Packaging 3 - 14 - B4B   |  |
|                                 |   |         |      |      |     | Packaging 3 - 15 - B4B   |  |
|                                 |   |         |      |      |     | Packaging 3 - 16 - B4B   |  |
|                                 |   |         |      |      |     | Packaging 3 - 17 - B4B   |  |
|                                 |   |         |      |      |     | Packaging 3 - 18 - B4B   |  |
|                                 |   |         |      |      |     | Packaging 3 - 19 - B4B   |  |
|                                 |   |         |      |      |     | Packaging 3 - 20 - B4B   |  |
|                                 |   |         |      |      |     | Packaging 3 - 21 - B4B   |  |
|                                 |   |         |      |      |     | Packaging 3 - 22 - B4B   |  |
|                                 |   |         |      |      |     | Packaging 3 - 23 - B4B   |  |
|                                 |   |         |      |      |     | Packaging 3 - 24 - B4B   |  |
|                                 |   |         |      |      |     |                          |  |
|                                 |   |         |      |      |     |                          |  |

DAS

NOV 12 2019

9-89



13/11/19

|                |     |         |      |      |                        |             |
|----------------|-----|---------|------|------|------------------------|-------------|
|                |     |         |      |      | Packaging 3 - 25 - B4B |             |
|                |     |         |      |      | Packaging 3 - 26 - B4B |             |
|                |     |         |      |      | Packaging 3 - 27 - B4B |             |
|                |     |         |      |      | Packaging 3 - 28 - B4B |             |
|                |     |         |      |      | Packaging 3 - 29 - B4B |             |
|                |     |         |      |      | Packaging 3 - 30 - B4B |             |
|                |     |         |      |      | Packaging 3 - 31 - B4B |             |
|                |     |         |      |      | Packaging 3 - 32 - B4B |             |
|                |     |         |      |      | Packaging 3 - 33 - B4B |             |
|                |     |         |      |      | Packaging 3 - 34 - B4B |             |
|                |     |         |      |      | Packaging 3 - 35 - B4B |             |
|                |     |         |      |      | Packaging 3 - 36 - B4B |             |
| 320 QC 21 - SA | 1   | 8/30/19 | 0.00 | 0.00 | QC 21 - SA - 21        | DAS         |
|                | pcs |         |      |      | QC 21 - SA - 70        | 21          |
|                |     |         |      |      | QC 21 - SA - 53        | NOV 13 2019 |

Part Op 110 - 1-Cut tube to finished length as per Dwg. 2-Debur ends as per Dwg.

Descriptions: 120 - 1-Machine as per Dwg. and Folio FB536 DWG REV: B FOLIO REV: AA 2-Debur as per Dwg.

130 - (QC2- Inspect parts off machine FAI/FAIB)

140 - (QC8- Inspect parts - second check)

150 - 1-Scrub inside of tube with medium scotchbright.

160 - (QC7-Inspect Chemical Conversion Coat)

170 - 1-Bend Aft end of tube as per Dwg. and Folio         . Insert Bending mandrel DT 10328 at 20.0" from aft end. Use

buggy A,B,C. to stabilize tube. HEIGHT          2-Bend Forward end of tube as per Dwg. and Folio         . Insert

Bending mandrel DT 10328 at 12.0" from fwd end. Use buggy A,B,C To stabilize tube. HEIGHT          3-Record

dimensions on work order.

180 - (QC5- Inspect part completeness to step on W/O)

190 - 1-Drill remaining holes of DETAIL M, N, P. USING DT10340 A,B,C,D 2-Open holes to finished size as per Dwg. 3-

Debur holes per QSI002 section 4.2.3 and blow out all chips from inside of tube.

200 - (QC5- Inspect part completeness to step on W/O)

210 - Handfinish Touch up alodine

220 - (QC7-Inspect Chemical Conversion Coat)

230 - 1-Wet install crossbolt spacers of Section G-G. Swage to 0.437 as per Dwg. PRIMER B 5108160 Start

Time: 4:35 Finish Time: 10:30pm \*\*\*CURE TIME 6HRS. BEFORE PROCEEDING TO NEXT STEP\*\*\* 2-Swage

crossbolt spacers of Section F-F to 0.313 as per Dwg. 3-Trim / Grind flush, deburr. 4-Identify per QSI 044 6.1

240 - (QC5- Inspect part completeness to step on W/O)

250 - (Touch up alodine) \*\*\*DO NOT SUBMERGE TUBE IN DEOXODIZER\*\*\*

260 - (QC7-Inspect Chemical Conversion Coat)

270 - (Spray Paint / NDT Room) \*\*\*PLUG ALL CROSSBOLT SPACER HOLES PRIOR TO PRIME AND PAINT\*\*\* 1-

PRIME AS PER DWG AND QSI005 4.2.1.3.3 PRIMER BATCH: 5200299 2-PAINT AS PER DWG AND

QSI005 4.2.2.4 PAINT BATCH: 5203125

280 - (QC14- Inspect Spray Paint)

290 - (Assemble as per dwg) 1-Install FWD and AFT cap seal with sikaflex-241 / 291 B 5200625 Exp: 01/07

Start time: 7:30AM Finish time: 7:30PM 2-Coat all exposed hardware with LPS Procyon. Remove any

excess off with MEK degreaser. A/R LPS Procyon B 7133690

300 - (QC5- Inspect part completeness to step on W/O)

310 - (Identify as per dwg & Stock Location:         )

320 - (QC21- Final Inspection - Work Order Release)

### Job BOM

| Part / Item   | Component Name                      | Quantity       | Operation                         | Container  |
|---------------|-------------------------------------|----------------|-----------------------------------|------------|
| D6028-195     | Crosstube Material, 7075-T73/T73511 | 1 pcs (1 ea)   | 110-Skidtubes - 1                 | 5187596    |
| D5518-1       | Crossbolt Spacer                    | 18 pcs (18 ea) | 230-Skidtubes - 3 - B4B           | 5198 264   |
| D5512-1       | Crossbolt Spacer                    | 12 pcs (12 ea) | 230-Skidtubes - 3 - B4B           | 5079972 x2 |
| AN3C5A        | Bolt                                | 6 Ea (6 ea)    | 290-Handfinish - 4-1-Assembly-B4B | 5123445    |
| D3672-1       | Washer, Phenolic                    | 6 pcs (6 ea)   | 290-Handfinish - 4-1-Assembly-B4B | 5164008    |
| D5483-041     | Tow Cap Assembly                    | 1 pcs (1 ea)   | 290-Handfinish - 4-1-Assembly-B4B | 5199399    |
| D5484-041     | Aft Cap Assembly                    | 1 pcs (1 ea)   | 290-Handfinish - 4-1-Assembly-B4B | 5200349    |
| NAS1149C0332R | Washer (AN960C10L)                  | 6 Ea (6 ea)    | 290-Handfinish - 4-1-Assembly-B4B | 5218154    |

5218468 20

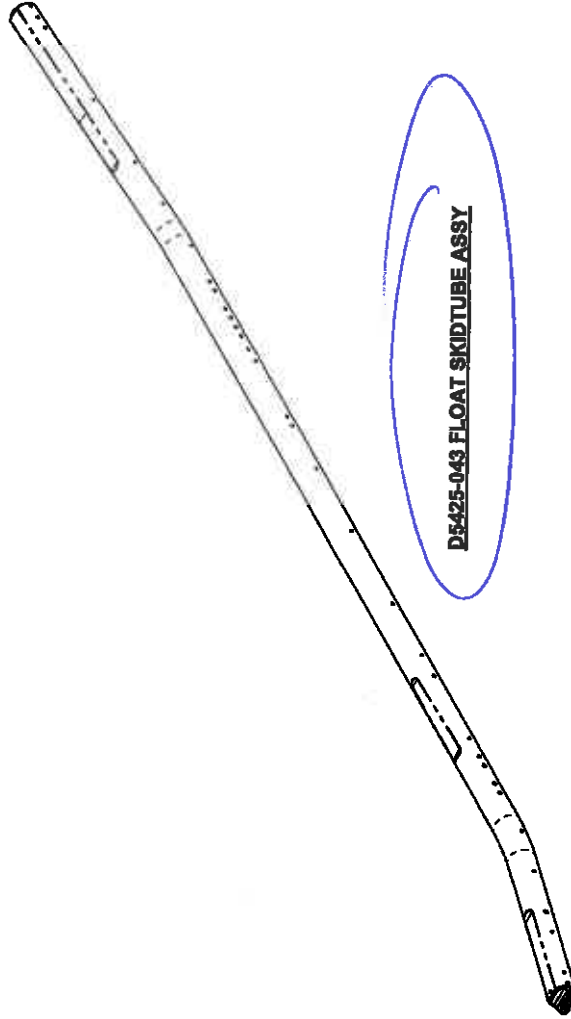
M.U. 012832

| Job Allocations                    |                |          |           |           |
|------------------------------------|----------------|----------|-----------|-----------|
| Operation                          | Component Part | Required | Inventory | Allocated |
| 110-Skidtubes - 1                  | D6028-195      | 1        | 5         | 0         |
| 230-Skidtubes - 3 - B4B            | D5512-1        | 12       | 44        | 0         |
|                                    | D5518-1        | 18       | 126       | 0         |
| 290-Handfinish - 4-1-Assembly-B4B  | AN3C5A         | 6        | 765       | 0         |
|                                    | D3672-1        | 6        | 1,581     | 0         |
|                                    | D5483-041      | 1        | 20        | 0         |
|                                    | D5484-041      | 1        | 7         | 0         |
|                                    | NAS1149C0332R  | 6        | 3,684     | 0         |
| Part Specifications                |                |          |           |           |
| Specifications could not be found. |                |          |           |           |

Plex 7/31/19 8:00 AM Dart.lajeunesse.marie



| QTY | PIN           | DESCRIPTION                  |
|-----|---------------|------------------------------|
| 1   | D5425-043     | FLOAT SKIDTUBE ASSY          |
| 1   | D3672-1       | WASHER                       |
| 1   | D5425-3       | FLOAT SKIDTUBE (DART TRIBAG) |
| 1   | D5483-041     | TOW CAP ASSY                 |
| 1   | D5484-041     | AFT CAP ASSY                 |
| 12  | D5512-1       | CROSSBOLT SPACER             |
| 18  | D5518-1       | CROSSBOLT SPACER             |
| 8   | AN3025A       | BOLT                         |
| 8   | NAS1149C0332R | WASHER                       |



RELEASED  
2018 AUG 16 *q*

|                                                                                              |          |                                              |                          |  |
|----------------------------------------------------------------------------------------------|----------|----------------------------------------------|--------------------------|--|
| DESIGN                                                                                       |          | NO                                           | DART AEROSPACE USA, INC. |  |
| DRAWN                                                                                        | NO       | NO                                           | EUGENE, OR               |  |
| CHECKED                                                                                      | 2F       | DRAWING NO.                                  | REV. B                   |  |
| MFG. APPR.                                                                                   | DD       | D5425                                        | SHEET 3 OF 10            |  |
| APPROVED                                                                                     | NO       | TITLE                                        | SCALE                    |  |
| DE APPR.                                                                                     | D5       | 412 FLOAT SKIDTUBE                           | NTS                      |  |
| DATE                                                                                         | 18.02.05 | COPYRIGHT © 2017 BY DART AEROSPACE USA, INC. |                          |  |
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APPROVED



**DETAIL R**  
**SCALE 2X**

**DETAIL I**  
**SCALE 2X**

8 SECTION U-U  
SCALE 4X  
SYM

**DETAIL V**  
**SCALE 2X**

**NOTES:**

UNLESS OTHERWISE SPECIFIED:  
 1) FINISH: MILL  
 2) MATERIAL: MAKE FROM D6425-MACH  
 3) FINISH: NONE  
 4) TOLERANCES: PER PART QSI 018 UNLESS OTHERWISE NOTED  
 5) UNITS: INCHES UNLESS OTHERWISE NOTED  
 6) BREAK: SHARP EDGES: 0.005 TO 0.010 MAX  
 7) IDENTIFICATION: NONE  
 8) WEIGHT: 50.157 lbs  
 9) ALL CENTERLINE HOLES Ø0.125 THRU, BOTH SIDES AND ALIGNED WITHIN 0.010,  
 MAINTAIN 0.005 TOLERANCE TO ALL SYMMETRY AND CENTER LINES PER QSI 018

# QUESTIONS

2018 AUG 16 10

|            |          |                                                                                 |                    |               |
|------------|----------|---------------------------------------------------------------------------------|--------------------|---------------|
| DESIGN     | NO       | DART AEROSPACE USA, INC.                                                        |                    | REV. B        |
| DRAWN      | NO       | EUGENE, OR                                                                      |                    | SHEET 7 OF 10 |
| CHECKED    | ZF       | DRAWING NO.                                                                     | D5425              | SCALE         |
| MFG. APPR. | DD       | TITLE                                                                           | 412 FLOAT SKIDTUBE |               |
| APPROVED   | NO       | DS-4                                                                            | NTS                |               |
| DE APPR.   |          | COPYRIGHT © 1977 BY DART AEROSPACE USA, INC.                                    |                    |               |
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Entered: \_\_\_\_\_

Date: \_\_\_\_\_

**WORK ORDER NON-CONFORMANCE / ROUTE UPDATE**

NCR No. \_\_\_\_\_

Route update only ☐

|                                                       |  |                                                                                                         |  |                                                                                                                 |  |                                                                                                                                                      |  |
|-------------------------------------------------------|--|---------------------------------------------------------------------------------------------------------|--|-----------------------------------------------------------------------------------------------------------------|--|------------------------------------------------------------------------------------------------------------------------------------------------------|--|
| Job: _____                                            |  | DISPOSITION                                                                                             |  | DEPARTMENT/PROCESS                                                                                              |  | Engineering                                                                                                                                          |  |
| Part No. _____                                        |  | Rework <input type="checkbox"/><br>Scrap <input type="checkbox"/><br>Use-as-is <input type="checkbox"/> |  | Cross tube <input type="checkbox"/><br>Small Fab <input type="checkbox"/><br>Finishing <input type="checkbox"/> |  | Eng. (Non-AW) <input type="checkbox"/><br>Prod. Eng. Coord. <input type="checkbox"/><br>Rec/Store/Packaging <input type="checkbox"/>                 |  |
| Date: _____                                           |  | Sequence #: _____                                                                                       |  | QTY Affected: _____                                                                                             |  | MRB (QS1042) <input type="checkbox"/><br>Water Jet <input type="checkbox"/><br>Supplier <input type="checkbox"/><br>Quality <input type="checkbox"/> |  |
| Description Work Order Deviation                      |  |                                                                                                         |  | Disposition                                                                                                     |  |                                                                                                                                                      |  |
|                                                       |  |                                                                                                         |  |                                                                                                                 |  |                                                                                                                                                      |  |
|                                                       |  |                                                                                                         |  |                                                                                                                 |  |                                                                                                                                                      |  |
| Root Cause                                            |  |                                                                                                         |  | FAULT CATEGORY                                                                                                  |  |                                                                                                                                                      |  |
| Operator <input type="checkbox"/>                     |  |                                                                                                         |  | Positioned Wrong <input type="checkbox"/>                                                                       |  |                                                                                                                                                      |  |
| Manufacturing Process <input type="checkbox"/>        |  |                                                                                                         |  | Outside Tolerance <input type="checkbox"/>                                                                      |  |                                                                                                                                                      |  |
| Equip/Tooling <input type="checkbox"/>                |  |                                                                                                         |  | Drawing <input type="checkbox"/>                                                                                |  |                                                                                                                                                      |  |
| Handling/Preservation <input type="checkbox"/>        |  |                                                                                                         |  | Finish <input type="checkbox"/>                                                                                 |  |                                                                                                                                                      |  |
| Material <input type="checkbox"/>                     |  |                                                                                                         |  | Part Lost/Missing <input type="checkbox"/>                                                                      |  |                                                                                                                                                      |  |
| Product Improvement <input type="checkbox"/>          |  |                                                                                                         |  | Misread <input type="checkbox"/>                                                                                |  |                                                                                                                                                      |  |
| Process Improvement <input type="checkbox"/>          |  |                                                                                                         |  |                                                                                                                 |  |                                                                                                                                                      |  |
| Human Factors <input type="checkbox"/>                |  |                                                                                                         |  |                                                                                                                 |  |                                                                                                                                                      |  |
| Pressure/Forced <input type="checkbox"/>              |  |                                                                                                         |  | Power Loss/Surge <input type="checkbox"/>                                                                       |  |                                                                                                                                                      |  |
| Bending <input type="checkbox"/>                      |  |                                                                                                         |  | Folio/Program <input type="checkbox"/>                                                                          |  |                                                                                                                                                      |  |
| Crushing <input type="checkbox"/>                     |  |                                                                                                         |  | Grain Direction <input type="checkbox"/>                                                                        |  |                                                                                                                                                      |  |
| Cracks <input type="checkbox"/>                       |  |                                                                                                         |  | Weld <input type="checkbox"/>                                                                                   |  |                                                                                                                                                      |  |
| Crimp/Kink/Ripple/Wave/Twist <input type="checkbox"/> |  |                                                                                                         |  | Wrong Stock Pulled <input type="checkbox"/>                                                                     |  |                                                                                                                                                      |  |
| Marks/Chatter <input type="checkbox"/>                |  |                                                                                                         |  | Out of Sequence <input type="checkbox"/>                                                                        |  |                                                                                                                                                      |  |
| Mislabeled <input type="checkbox"/>                   |  |                                                                                                         |  | Off-set/Set-up <input type="checkbox"/>                                                                         |  |                                                                                                                                                      |  |
| Other/Details: _____                                  |  |                                                                                                         |  |                                                                                                                 |  |                                                                                                                                                      |  |
| Completed By _____                                    |  |                                                                                                         |  | Lead hand / Supervisor _____                                                                                    |  |                                                                                                                                                      |  |
| QC / QA Coordinator _____                             |  |                                                                                                         |  |                                                                                                                 |  |                                                                                                                                                      |  |



|                           |             |                     |
|---------------------------|-------------|---------------------|
| <b>DART AEROSPACE LTD</b> |             | <b>Work Order:</b>  |
| <b>Description:</b>       |             | <b>Part Number:</b> |
| <b>Inspection Dwg:</b>    | <b>Rev:</b> | <b>Page 1 of 1</b>  |

### INSPECTION SHEET

| Drawing Dimension | Tolerance       | Actual Dimension | Accept | Reject | Method of Inspection  | Comments |
|-------------------|-----------------|------------------|--------|--------|-----------------------|----------|
| C. 500            | +/- .010        | .503             | ✓      |        | Vernier               |          |
| 2. 790            | +/- .010        | 2.792            | ✓      |        | Vernier               |          |
| 10. 790           | +/- .010        | 10.795           | ✓      |        | Tape                  |          |
| 14. 790           | +/- .010        | 14.795           | ✓      |        |                       |          |
| 43. 120           | +/- .010        | 43.125           | ✓      |        |                       |          |
| 44. 870           | +/- .010        | 44.875           | ✓      |        |                       |          |
| 48. 37            | +/- .010        | 48.775           | ✓      |        |                       |          |
| 60. 37            | +/- .010        | 60.775           | ✓      |        |                       |          |
| 64. 37            | +/- .010        | 64.375           | ✓      |        |                       |          |
| 74. 37            | +/- .010        | 74.375           | ✓      |        |                       |          |
| 123. 328          | +/- .010        | 123.325          | ✓      |        |                       |          |
| 125. 87           | +/- .010        | 125.875          | ✓      |        |                       |          |
| 129. 37           | +/- .010        | 129.375          | ✓      |        |                       |          |
| 131. 12           | +/- .010        | 131.125          | ✓      |        |                       |          |
| 134. 62           | +/- .010        | 134.625          | ✓      |        |                       |          |
| 136. 37           | +/- .010        | 136.375          | ✓      |        | Tape                  |          |
| C. 500            | +/- .010        | 0.500            | ✓      |        | Vernier               |          |
| 2. 690            | +/- .010        | 2.690            | ✓      |        | Vernier               |          |
| 4. 69             | +/- .010        | 4.690            | ✓      |        | Vernier               |          |
| 18. 69            | +/- .010        | 18.690           | ✓      |        | Tape                  |          |
| 15. 24            | +/- .030        | 15.250           | ✓      |        | Tape                  |          |
| R 1.0             | +/- .100        | R1.0             | ✓      |        | Goberit               |          |
| 0.350             | +0.000 / - .020 | .344             | ✓      |        | pol/pour dans machine |          |
| 0.350             | +0.000 / - .020 | .348             | ✓      |        | pol/pour dans machine |          |
| R 1.0             | +/- .100        | R1.0             | ✓      |        | Goberit               |          |
| 13.71             | +/- .030        | 13.725           | ✓      |        | Tape                  |          |
| 0.152             | +/- .015        | .153             | ✓      |        | pol/pour dans machine |          |
| 0.250             | +/- .015        | .247             | ✓      |        | pol/pour dans machine |          |
| 9.35              | +/- .030        | 9.35             | ✓      |        | Tape                  |          |
| 0.350             | +0.000 / - .020 | .347             | ✓      |        | pol/pour dans machine |          |
| 20.00             | +/- .030        | 20.00            | ✓      |        | Tape                  |          |
| 0.250             | +/- .015        | .244             | ✓      |        | pol/pour dans machine |          |

|                                    |                               |                      |
|------------------------------------|-------------------------------|----------------------|
| <b>Measured by:</b> <u>MLL. 64</u> | <b>Checked by:</b> <u>Amf</u> | <b>QC Inspector:</b> |
| <b>Date:</b> <u>2019/10/28</u>     | <b>Date:</b> <u>19/10/28</u>  | <b>Date:</b>         |

|                                                |              |
|------------------------------------------------|--------------|
| <b>Engineering Approval:</b><br>(if necessary) | <b>Date:</b> |
|------------------------------------------------|--------------|

| Rev | Date     | Change    | Revised by | Approved |
|-----|----------|-----------|------------|----------|
| B   | 14.07.31 | New Issue | KJ         |          |

